



ASSEMBLY AND PARTS LIST MANUAL



CLASSIC 10-39 AUGER

DECLARATION OF CONFORMITY

We the Manufacturer:

**Meridian Manufacturing Inc.
PO Box 1996 2800 Pasqua Street North
Regina, Sk, Canada
S4P 3E1**

Declare the Augers listed below conform to the 2006/42/EC Machinery
Directive

CLASSIC 10-39

WFN XXXX

The Meridian Classic Series Auger and Tube Assembly
is designed for the movement of Grains and Cereals.

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TUBE ASSEMBLY

ASSEMBLY

1. Tube assembly has been pre-assembled at the factory, at this time you should check the tube for damage.
2. After checking for damage, this is a good time to grease drive shaft bearings and oil head-end chains. Head-end bearings have been prelubricated

INSTALLATION

1. Raise head-end of the auger tube about 5 ft. Position the complete frame under the auger tube. Place A-Frame to head-end, and Main Frame to intake end. At this time you should run the cable around the roller on the A-Frame.
2. Lift A-Frame up to head-end of the track on the bottom of the auger tube. Spread track roller brackets and fit over track, then tighten.
3. Make sure that the track rollers are well lubricated and rotate freely.
4. Now raise the head-end of the auger tube high enough to allow the Main Frame to fit on the steel pins of the tube assembly.
5. Roll frame back to allow the frame to line up to the tube assembly. Then tighten all the bolts on the complete frame and insert all other frame bolts.
6. Lower the auger to the ground and allow the A-Frame to rest against the track stop.
7. Attach cable to the bottom track stop with cable clamp. Cable will already be threaded through the cable roller in the A-Frame (done in previous step). The cable then runs around to the winch. Allow 3 wraps of cable around the winch drum before cable is tight.
8. The Auger is now complete, make sure all guards and shields are in place and secure for your safety.

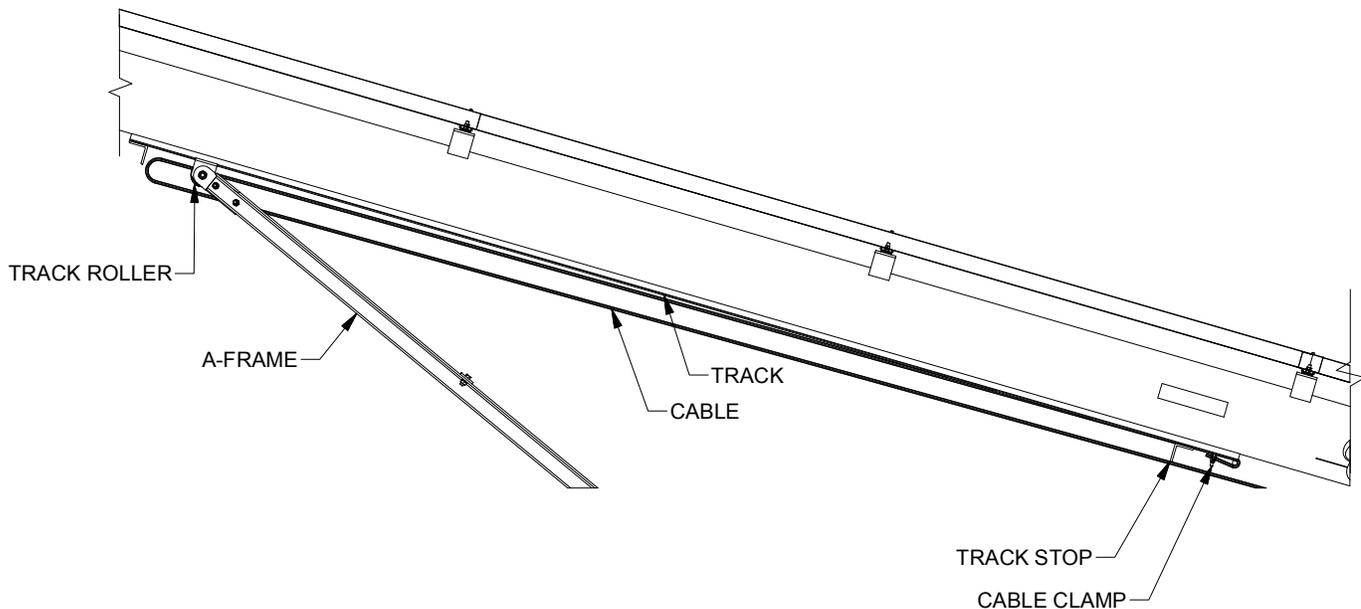


FIGURE 1

FRAME ASSEMBLY

NOTE: Reference to right and left hand used throughout this manual refers to the position standing at the intake end looking toward the head-end.

A-FRAME ASSEMBLY

1. Lay out the frame as shown in **Fig 2**
2. Attach the Axle to the Main Frame.
3. Place A-Frame so the stub on the Main Frame axle can be slid into the hole on the A-Frame. Now do the same on the other side. Both pieces should be installed on the axle and be pointing in the opposite direction. (**Fig 2**)
4. Install track roller brackets and track roller as shown in the figure.
5. Install the cross bar on the A-Frame.
6. Mount tires on rims and mount rims on axle spindles.
7. See page **C5** for more illustration.

MAIN FRAME ASSEMBLY

1. Lay out frame as shown in **Fig 2**
2. Fasten Main Frame to axle using 7/16" dia. bolts. (do not tighten)
3. Install Main Frame axle braces and the cross bar at the same time.
4. See page **C5** for more illustration.

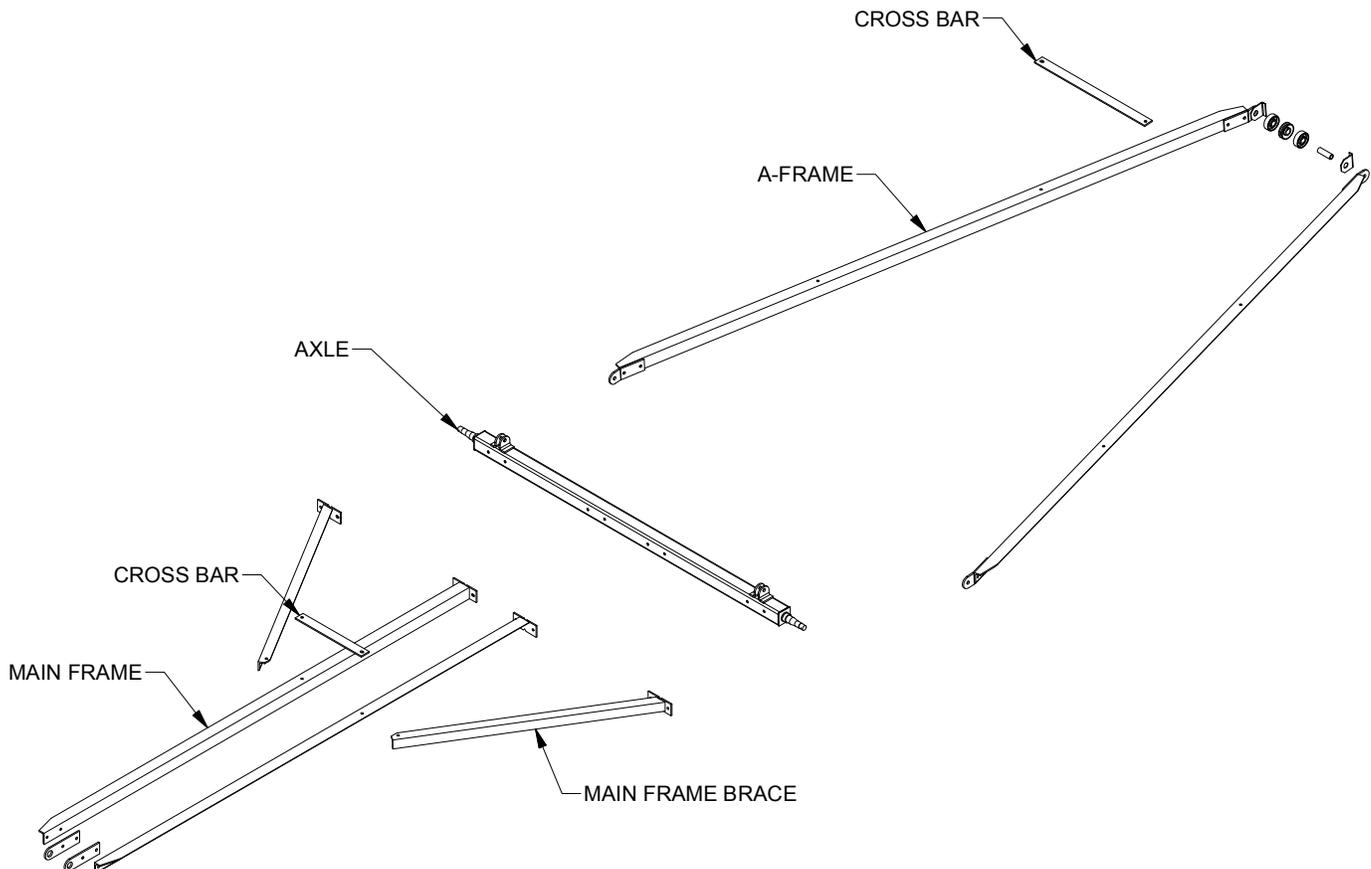
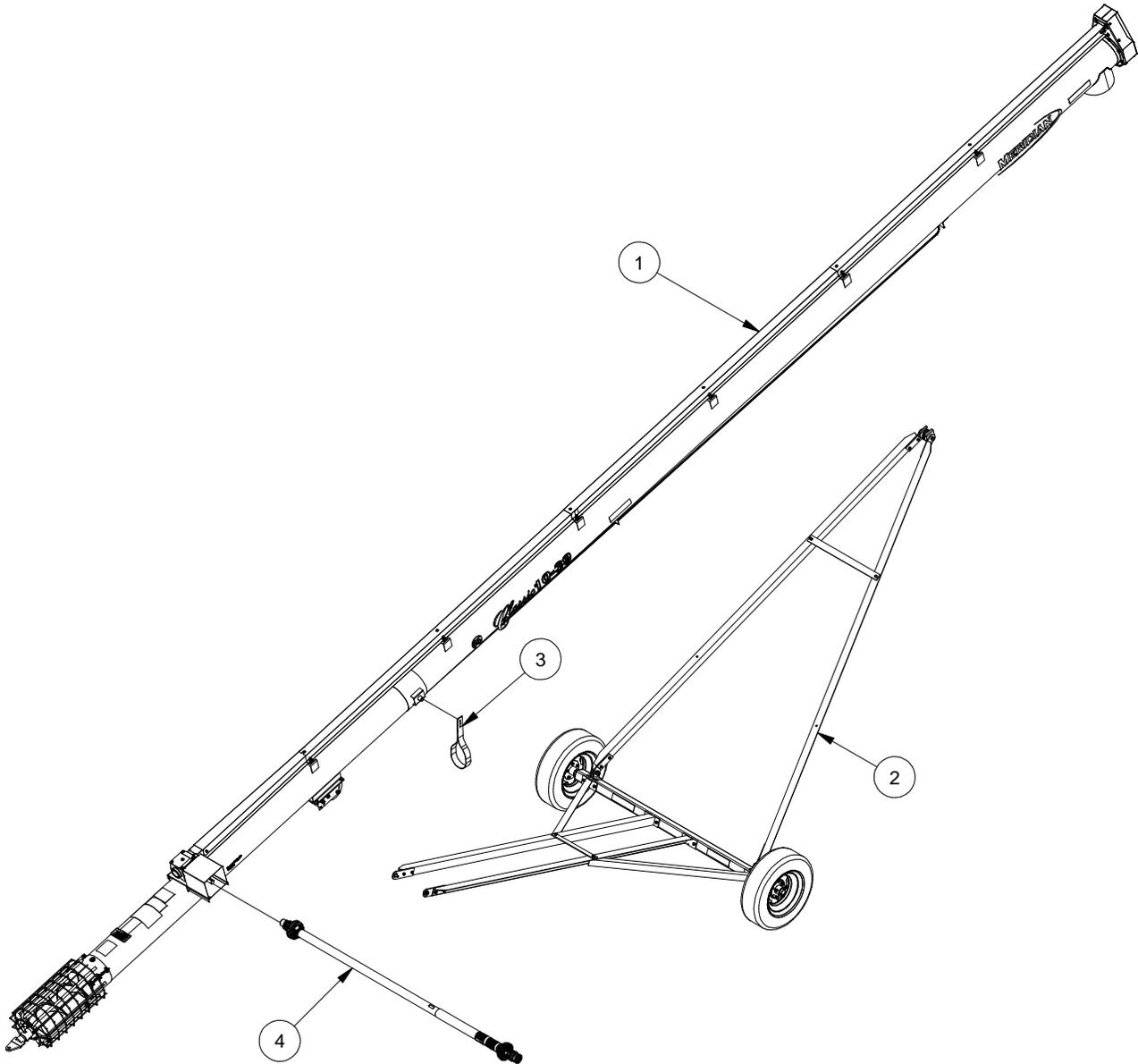


FIGURE 2

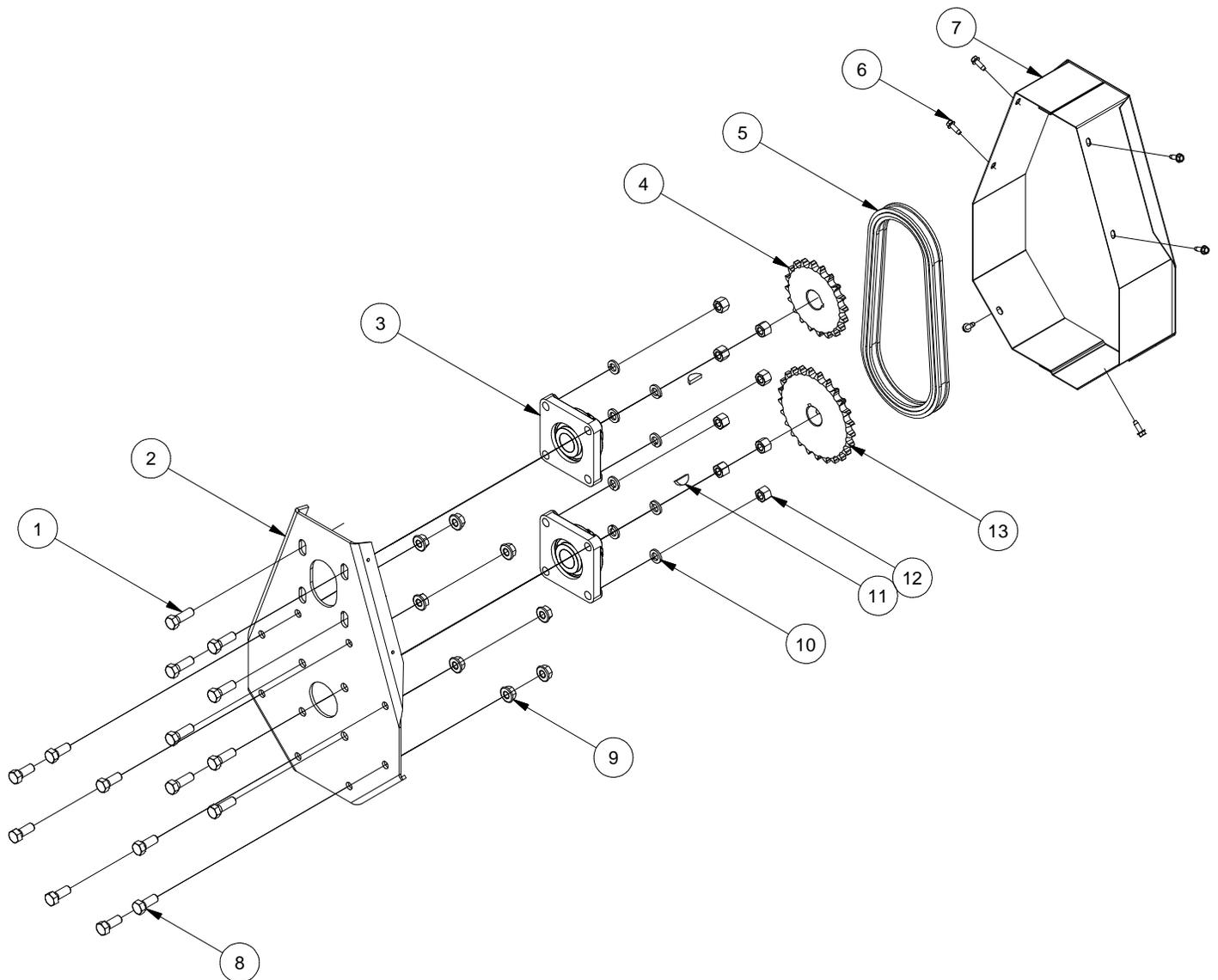
AUGER ASSEMBLY - CLASSIC 10-39



PARTS LIST OF PN# 14100390100-00

REF #	PART #	QUANTITY	DESCRIPTION
1	13000005427-00	1	Tube Assembly
2	13000005416-00	1	Frame Assembly
3	13000004303-00	1	Belt
4	13000005447-00	1	PTO Drive

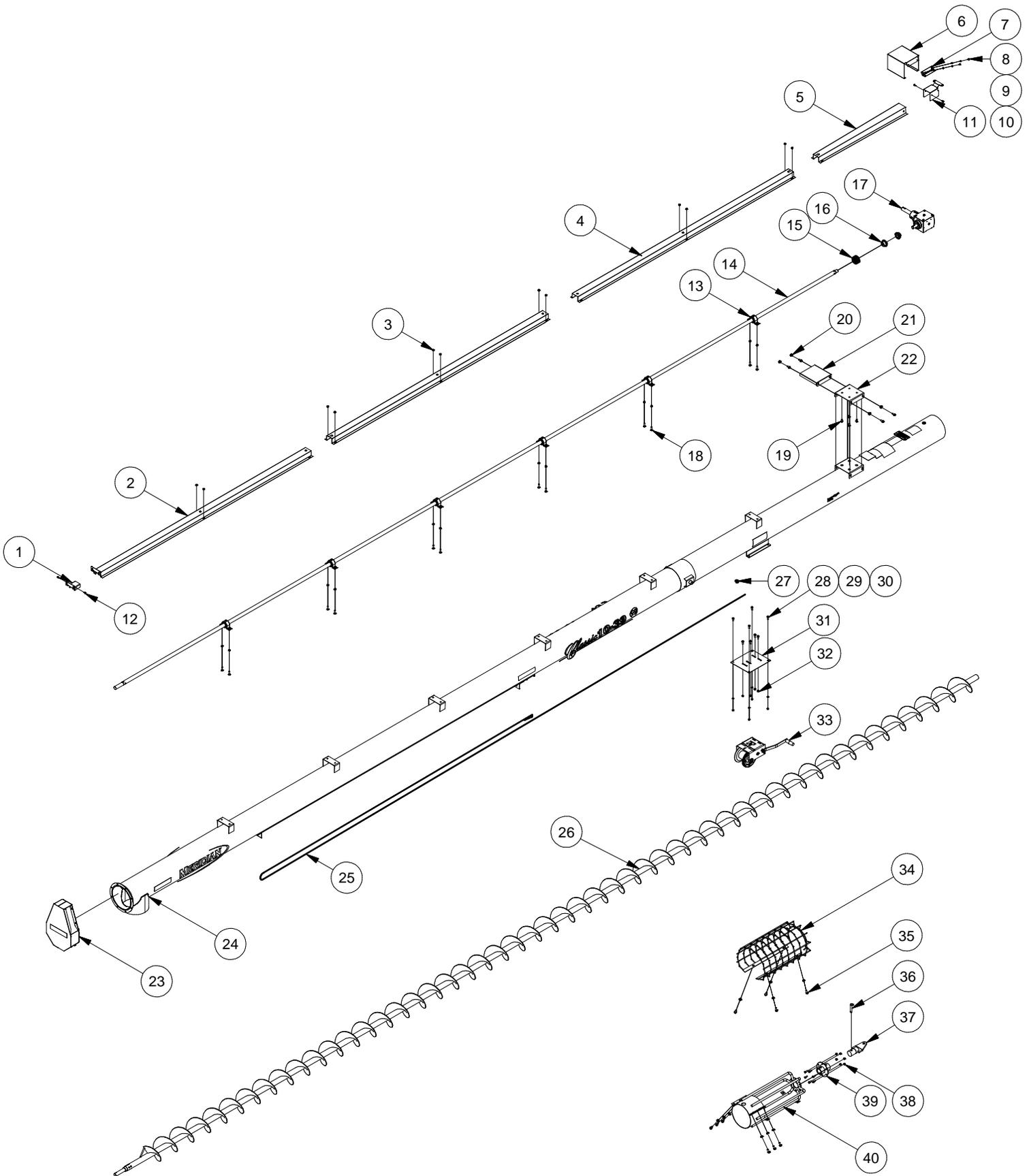
HEAD END



PARTS LIST OF PN# 13000005427-01

REF #	PART #	QUANTITY	DESCRIPTION
1	13070208024	8	Hex Bolt 1/2-13 UNC x 1.5
2	13000002838-00	1	Base Plate
3	13000002511-00	2	1 1/4 Ball Bearing Insert c/w Housing
4	13000002033-00	1	Sprocket - 60B20 - 1.25" Hardened
5	13000003885-00	1	Chain Drive
6	13070704012	6	Self Tapping 1/4-20 UNC X 0.75
7	13000002841-00	1	Head End Cover
8	13070208020	8	Hex Bolt 1/2-13 UNC X 1.25
9	13073100008	8	Hex Flange Nut, 1/2
10	13073400008	8	Helical Spring Lock Washers
11	13074000808	2	Woodruff Key
12	13072500008	8	Hex Nuts 1/2-13
13	13000003874-00	1	Sprocket - 60B25 - 1.25" Hardened

TUBE ASSEMBLY - CLASSIC 10-39



PARTS

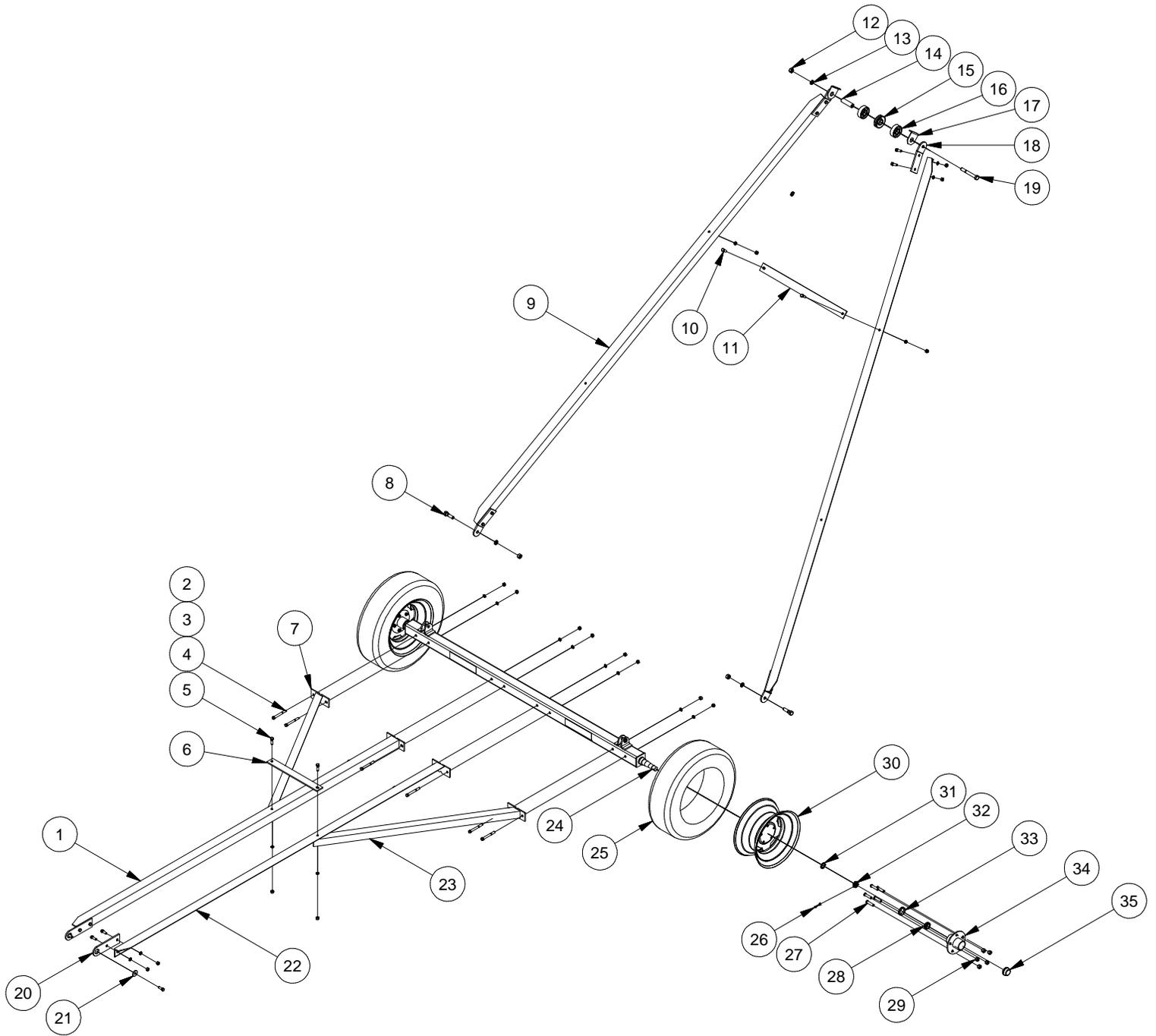
TUBE ASSEMBLY - CLASSIC 10-39



PARTS LIST OF PN# 13000005427-00

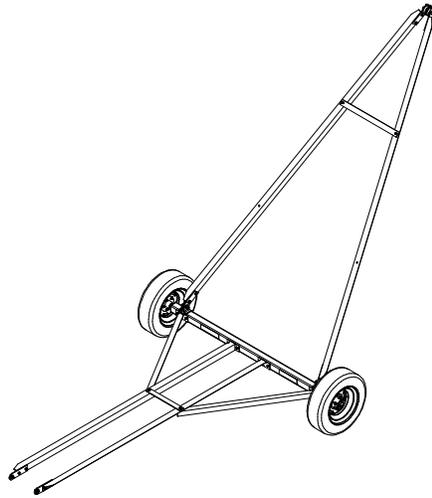
REF #	PART #	QUANTITY	DESCRIPTION
1	13000005438-00	1	Head End Guard - Classic 10-39
2	13000005435-00	1	Head End Drive Shaft Guard - CL10-39
3	13073100006	28	Hex Nut Flanged 3/8-16 UNC
4	13000005436-00	2	Centre Drive Shaft Guard- Classic 10-39
5	13000005437-00	1	Fork End Drive Shaft Guard - Classic 10-39
6	13000005443-00	1	PTO Guard Top - Classic 10-39
7	13000005442-00	1	PTO Guard Hinge - Classic 10-39
8	13070904012	2	Carriage Bolt 1/4-20 UNC x 0.75
9	13073400004	2	Helical Spring Lock Washers 1/4
10	13072500004	2	Hex Nut 1/4-20 UNC
11	13000005440-00	1	Fork End Guard - Classic 10-39
12	13070704012	4	Self Tapping 1/4-20 UNC X 0.75
13	13000001411-00	6	Split Pillow Block Bearing
14	13000005434-00	1	Drive Shaft - Classic 10-39
15	13000001045-00	1	Coupler Chain
16	13000001044-00	2	Sprocket - 50B12 - 1.125"
17	13000002858-00	1	Gear Box - TL10
18	13070906024	12	Carriage Bolt 3/8-16 UNC x 1.5 Steel, Mild
19	13071206012	4	Hex Bolt Flanged 3/8-16 UNC X 0.75
20	13073100007	14	Whiz-Lock Nut 7/16" - 14
21	13000005444-00	1	PTO Guard Bottom - Classic 10-39
22	13000002843-00	1	Gear Box Plate
23	13000005427-01	1	Head End
24	13000005429-00	1	Tube - Classic 10-39
25	13000001423-00	1	Lift Cable
26	13000005278-00	1	Flight
27	13000001060-00	2	1/4" Galv. Cable Clamp
28	13070206016	10	hex Bolt 3/8-16 UNC X 1
29	13073400006	4	Helical Spring Lock Washers 3/8
30	13072500006	4	Hex Nut 3/8-16 UNC
31	13000005445-00	1	Winch Plate Mount - Classic 10-39
32	13071206016	4	Hex Bolt Flanged 3/8-16 UNC X 1
33	13000001681-00	1	K-2550 Fulton Winch
34	13000001538-00	1	Guard
35	13071207016	14	Hex Bolt flanged 7/16-14 UNC X 1
36	13000001646-00	1	Bent Pull Pin 5/8" x 3"
37	13000001539-00	1	Hitch-Tube
38	13073000006	6	Hex Nylock 3/8-16 UNC
39	13000005028-00	1	Fork End
40	13000005027-00	1	Fork Intake

FRAME ASSEMBLY - CLASSIC 10-39



PARTS

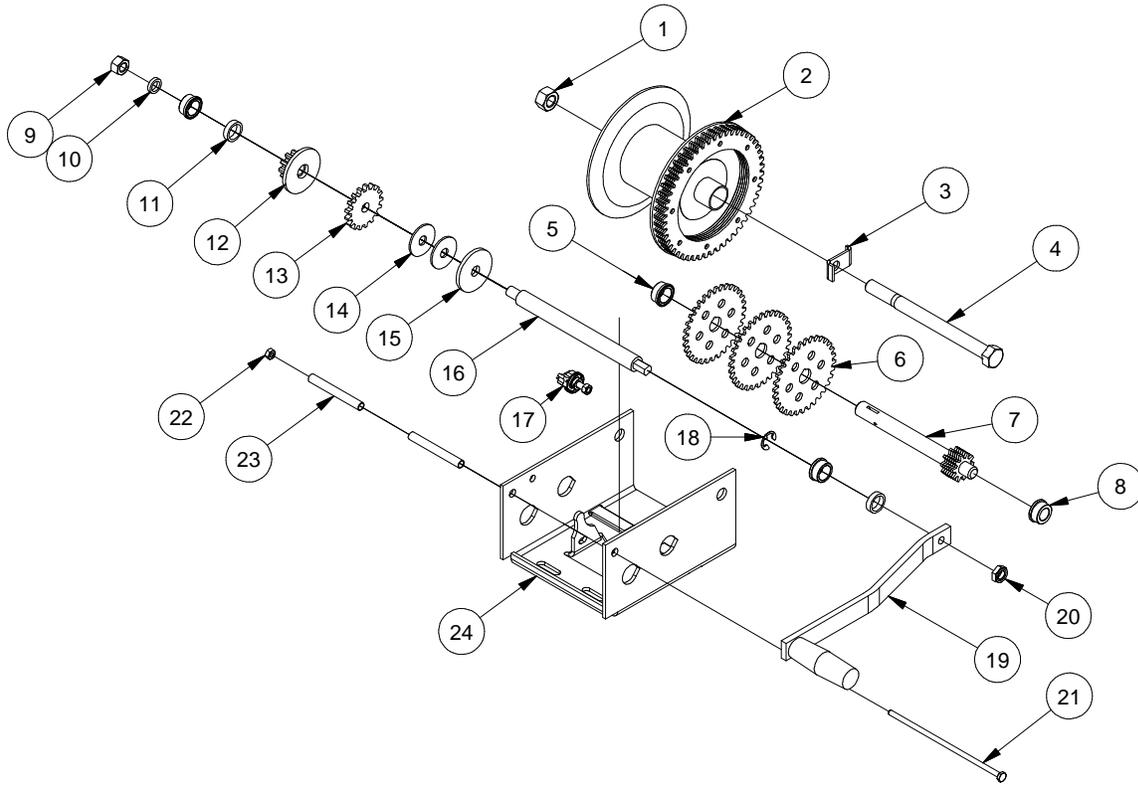
FRAME ASSEMBLY - CLASSIC 10-39



PARTS LIST OF PN# 13000005416-00			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000001165-00	1	Left Side-Main Frame-Classic 10-39
2	13072500007	24	Hex NUt 7/16-14 UNC
3	13073400007	24	Spring Washer 7/16
4	13070207064	8	Hex Bolt 7/16-14 UNC X 4
5	13070207024	2	Hex Bolt 7/16-14 UNC X 1.5
6	13000005419-00	1	Cross - Main Frame - Classic 10-39
7	13000001159-00	1	LH Brace - Main Frame - Classic 10-39
8	13070210036	2	Hex Bolt 5/8-11 UNC X 2.25
9	13000001155-00	2	Side - A Frame - Classic 10-39
10	13070207020	16	Hex Bolt 7/16-14 UNC X 1.25
11	13000005417-00	1	Cross - A Frame - Classic 10-39
12	13072500010	3	Hex Nut 5/8-11 UNC
13	13073400010	6	Spring Lock Washer 5/8
14	13000006120-00	1	Trolley Bearing
15	13000001017-00	1	Cable Roller
16	13000001016-00	2	Track Roller
17	13000001015-00	2	Roller Track Guide - A Frame - Classic 10-39
18	13000005418-00	4	Bracket - A Frame - Classic 10-39
19	13070210080	1	Hex Bolt 5/8-11 UNC X 5
20	13000005420-00	2	Bracket - Main Frame - Classic 10-39
21	13000003117-00	2	Flat Washer - 7/16"
22	13000001161-00	1	Right Side - Main Frame - Classic 10-39
23	13000001160-00	1	RH Brace - Main Frame - Classic 10-39
24	13000005415-00	1	Axle - Frame - Classic 10-39
25	13000005448-00	2	13" Tire
26	13073706048	2	Cotter Pin 3/16 x 1 1/2
27	13000005687-00	5	Hub Lug Bolt 1/2" X 20 UNF X 2"
28	13000005682-00	1	Hub Tapered Roller Bearing Inner Ring
29	13000005688-00	5	Hub Lug Nut 1/2" X 20 UNF
30	13000005449-00	2	13" Wheel
31	13000005452-00	2	Washer
32	13000005451-00	2	Castle Nut 1-14UNS
33	13000005684-00	1	Hub Tapered Roller Bearing Inner Ring
34	13000005686-00	1	Wheel Hub
35	13000005685-00	1	Hub Dust Cap

PARTS

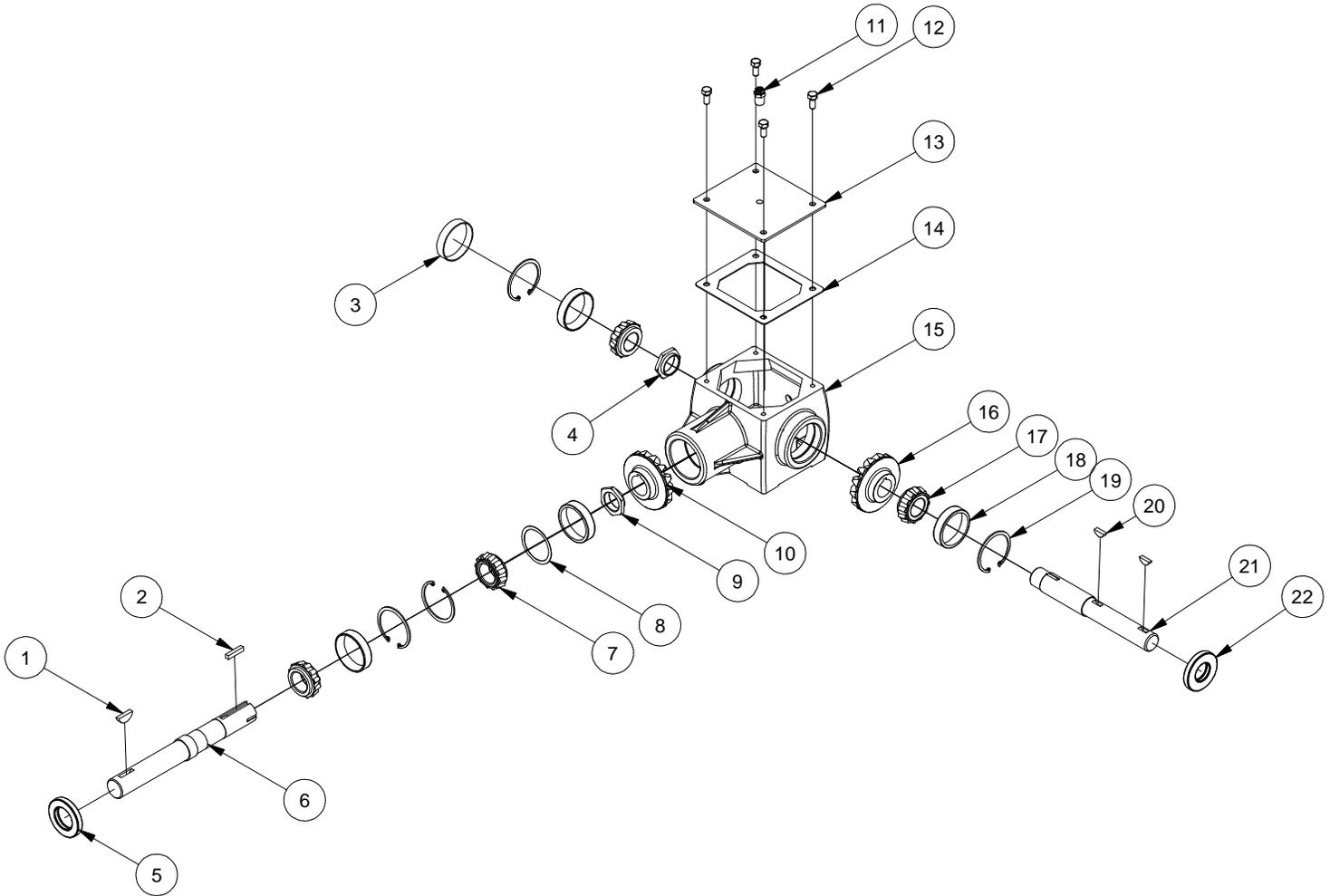
FULTON K 2550 BRAKE WINCH



PARTS LIST OF PN# 13000001681-00

REF #	PART #	QUANTITY	DESCRIPTION
1	-	1	Drum Lock Nut
2	-	1	Drum Assembly C/W Spacer
3	-	1	Keeper (Not Available to Order)
4	-	1	Drum Bolt
5	13000001937-00	3	Bushing
6	-	1	Gear
7	13000001944-00	1	Output Shaft
8	13000001939-00	1	Bushing
9	-	1	Input Shaft Lock Nut
10	-	1	Washer
11	-	2	Output Washer
12	13000001947-00	1	Pinion & Disc
13	13000001946-00	1	Ratchet Gear
14	13000001948-00	2	Friction Disc
15	13000003142-00	1	Shaft Brake Disc
16	13000002948-00	1	Input Shaft
17	13000001712-00	1	Pawl and Spring Kit
18	-	1	E-Clip
19	13000001711-00	1	Handle
20	-	1	Handle Lock Nut
21	-	1	Frame Spacer Bolt
22	13072500004	1	Hex Nut 1/4 - 20
23	-	2	Frame Spacer (Not Available to Order)
24	-	1	Frame (Not Available to Order)

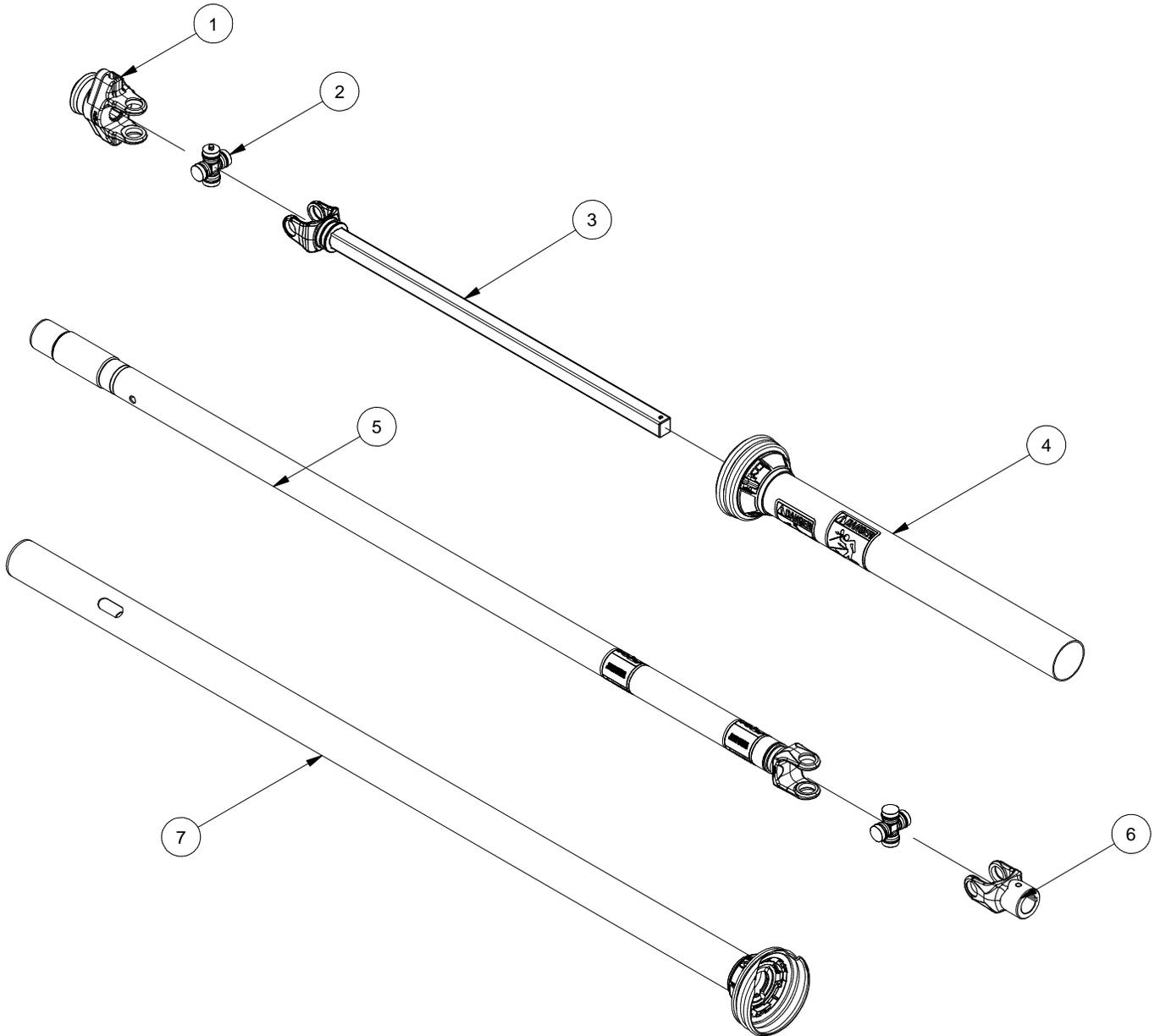
GEAR BOX



PARTS LIST OF PN# 13000002858-00

REF #	PART #	QUANTITY	DESCRIPTION
1	13074000809	1	Woodruff Key No. 809
2	13000004637-00	1	Key - Square 1/4" x 1/4" x 1 1/8"
3	13000001092-00	1	Cap
4	13000001094-00	1	Adjusting Nut - 1-1/8 in x 18 Thread
5	13000001494-00	1	Oil Seal - 1 3/8" ID
6	13000002957-00	1	Input Shaft
7	13000001207-00	2	Tapered Roller Bearing 1 1/4" - Cone
8	13000001090-00	1	Shim
9	13000001204-00	1	1 1/4" - 18 THD Stakenut
10	13000001208-00	1	Bevel Gear - 1 1/4" Bore
11	13000001083-00	1	Vent Plug & Bushing
12	13070205012	4	Bolt 5/16-18 UNC - 0.75
13	13000001084-00	1	Gear Box Cover
14	13000001085-00	1	Cover Gasket
15	13000001086-00	1	Gear Box Housing
16	13000001093-00	1	Bevel Gear - 1 1/8" Bore
17	13000001088-00	2	Tapered Roller Bearing - Cone
18	13000001089-00	4	Tapered Roller Bearing - Cup
19	13000001091-00	4	Snap Ring
20	13074000808	2	Woodruff Key No. 808
21	13000002959-00	1	Output Shaft
22	13000001095-00	1	Oil Seal - 1 1/8" ID

PTO SHAFT



PARTS LIST OF PN# 13000005447-00

REF #	PART #	QUANTITY	DESCRIPTION
1	13000001987-00	1	PTO Ball Shear Assembly
2	13000001274-00	2	Cross & Bearing Kit
3	13000001996-00	1	Yoke & Male Shaft
4	13000001999-00	1	Outer PTO Shield
5	13000002003-00	1	Yoke & Female Tube
6	13000005428-00	1	Quick Disconnect Yoke
7	13000002001-00	1	Inner PTO Shield

GENERAL PARTS

PART NUMBER	DESCRIPTION
13000002949-00	Red Spray Paint
13000005060-00	65 year decal
13000004846-00	Dark Grey Spray Paint
13000001920-00	10" Cupped Repair Flight w/ Shaft and Stub - 2"
13000001569-00	10" Regular Flight / Foot - 2" OD Shaft
13000001570-00	10" Cupped Flight / 2 Feet - 2" OD Shaft
13000001648-00	10" Flight Shaft Core / Foot - 2" OD
13000001530-02	10" Flight Shaft Stub - Joiner - 1 3/4" OD Shaft
13000003866-00	10" Helix - Cup / Foot - 2" OD Shaft
13000001644-00	Drive Shaft / Foot - 1 3/8" OD
13000001571-00	10" Tubing / Foot
13000001526-13	10" Angle Flange
13000005406-00	Decal - Classic 10-39
13000003685-00	Decal - Meridian
13000001653-00	Decal - Caution (Large)
13000001654-00	Decal - Warning
13000001655-00	Decal - Danger - Upending Hazard
13000001656-00	Decal - Danger - Electrocuting Hazard
13000001657-00	Decal - Danger - Rotating Flighting
13000001658-00	Decal - Warning - Mover Part Hazard
13000001659-00	Decal - Caution (Small)
13000001660-00	Decal - Rotating Drive Line
13000001714-00	Decal - Hydraulic Lift Valve
13000001716-00	Decal - Warning - High Pressure Fluid Hazard
13000003295-00	Decal - PTO Operation 1
13000003296-00	Decal - PTO Operation 2
13000004944-00	Decal - Grease Locations
13000004936-00	Decal - Patent Protected
13000002901-00	Reflector Yellow
13000002900-00	Reflector Red
13000004971-00	Kit - Bolt On Repair Band 10in

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Part #	Page	Ref #	Part #	Page	Ref #	Part #	Page	Ref #
13000004303-00	C1	3	13000005434-00	C4	14	13000001712-00	C7	17
13000005416-00	C1	2	13000005435-00	C4	2	13000001937-00	C7	5
13000005427-00	C1	1	13000005436-00	C4	4	13000001939-00	C7	8
13000005447-00	C1	4	13000005437-00	C4	5	13000001944-00	C7	7
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13000005429-00	C4	24	13000001711-00	C7	19	-	C7	18

LIMITED WARRANTY STATEMENT

1. Meridian Manufacturing Inc warrants each new Meridian Manufacturing Inc product (the "Goods") to be free from defects in material and workmanship under normal use and service for a period of two (2) years or ninety (90) days in the case of commercial use, from the shipment date from the Meridian dealer (FCA).
2. Meridian warrants replacement parts and components either manufactured or sold by, will be free from defects in materials or workmanship under normal use and service for thirty (30) days from the shipment date from the Meridian dealer (FCA), or the remainder of the original warranty period on the Goods, whichever is longer.
3. This warranty does not apply to:
 - a) to any merchandise or components thereof, which in the sole and unfettered opinion of Meridian, have been subject to misuse, unauthorized modifications, alteration, accident, negligence, product abuse or lack of required maintenance.
 - b) if repairs have been made with parts or by persons other than those parts or persons approved by Meridian.
 - c) to parts and accessories not manufactured by Meridian including, but not limited to, engines, batteries, tires, belts, PTO shafts or other trade accessories. Such parts shall be covered by the warranty given by the actual manufacturer, if any.
 - d) to failure of parts; or failure of parts to perform due to wear under normal or excessive service conditions; or to failure due to use by the Purchaser for purposes other than originally intended at time of manufacture, including without limitation using the Goods for mixing fertilizer, etc.; or used in excess of the built specifications.
 - e) to Goods used in areas exposed to corrosive or aggressive conditions including, but not limited to, salt water from either inside or outside the Goods.
 - f) to failures or defects arising out of damage during shipment or during storage.
 - g) to materials replaced or repaired under this warranty, except to the extent of the remainder of the applicable warranty.
4. The obligation of Meridian under this warranty shall not arise unless Meridian is notified and this warranty is presented together with a written statement specifying the claim or defect within thirty (30) days after the failure is first detected or made known to the Purchaser and within: (i) two (2) years, or ninety (90) days in the case of commercial use; or (ii) thirty (30) days in the case of replacement parts and components manufactured by Meridian; from the shipment date from the Meridian dealer (FCA). Meridian in its sole and unfettered discretion shall determine if the claim is valid and whether correction of the defect or failure shall be made by repair or replacement of the materials.
5. Title to any replaced materials Meridian wishes to have pass to it, shall pass to Meridian.
6. The obligation of Meridian hereunder extends only to the original Purchaser or Buyer to whom the Goods were initially sold. This warranty shall not be subject to any assignment or transfer without the written consent of Meridian.
7. The purchaser acknowledges that it has made its own independent decision to approve the use of the Goods and also the specific fabrication and construction procedures utilized to complete the Goods, and has satisfied itself as to the suitability of these products for its use.

8. This warranty is subject to the following limitations, provisions and conditions:
- a) Meridian shall have no liability hereunder for any claims, including field re-work.
 - b) Meridian shall not be liable for any incidental loss or damage, however caused, including, without limitation, normal wear and tear.
 - c) Meridian makes no express or implied warranties of any nature whatsoever except for such express warranties as set out herein. The warranty provided herein is in lieu of and excludes all other warranties, guarantees or conditions pertaining to the Goods, written or oral, statutory, express or implied, (except the warranty as to title) including any warranty as to the merchantability or fitness for any particular purpose. Meridian expressly disclaims all other representations, conditions or warranties, expressed or implied, statutory or otherwise and any representations, warranties or conditions that may arise from a course of dealing or usage of trade. The warranty provided herein shall constitute Meridian's sole obligation and liability and the Purchaser's sole remedy for breach of warranty. No other warranty has been made by any employee, agent, or representative of Meridian and any statements contained in any other printed material of Meridian is expressly excluded herefrom. Meridian shall not be responsible for any warranty offered by the Purchaser to its customers with respect to the Goods and the Purchaser shall indemnify Meridian with respect to same if any of those customers makes a claim against Meridian relating to any such warranty.
 - d) Subject to Meridian's obligations contained in paragraphs 1 and 2 herein, none of Meridian, its officers, directors, servants or agents shall be liable, or responsible for any loss or damage (including strict liability and liability for loss or damage due to items which the manufacturing processes are designed to identify) whether such loss or damage is caused by negligence in any manner whatsoever (including gross negligence, error, misrepresentation, misstatement, imprudence, lack of skill or lack of judgement).
9. The sole financial obligation of Meridian under this warranty shall be limited to the repair or replacement of the Goods as originally supplied and in no event shall they exceed the original cost of the Goods supplied.
10. Meridian shall not have any obligation under any warranty herein until all accounts have been paid in full by the Purchaser.
11. The construction and interpretation of this Warranty shall be governed by the laws of the Province of Saskatchewan.

Warranty Claim Procedure

1. Purchaser must register the Goods with Meridian.
2. Purchaser must contact the dealer where the unit was purchased from upon discovery of any defects.
3. A completed warranty claim form must be submitted by the dealer to Meridian's warranty representative for review and any subsequent course of action.
4. Warranty repair work will only be performed by Meridian or an approved representative of Meridian. No warranty work completed prior to approval by Meridian will be honored. Failure to follow procedure may affect any or all of this warranty.
5. Claims will be adjudicated at the sole discretion of Meridian and in accordance with the terms and conditions of the limited warranty.

MERIDIAN MANUFACTURING INC.

With over 65 years of experience,
Meridian is your storage and handling expert.



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